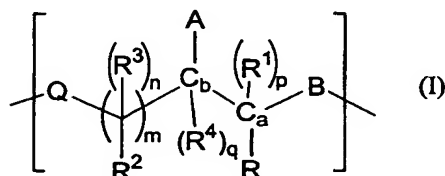


**Claims**

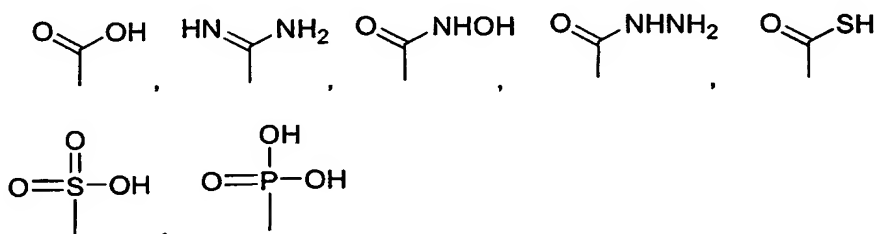
1. A polymer comprising a polymeric backbone comprising at least one unit having the structure (I),

5



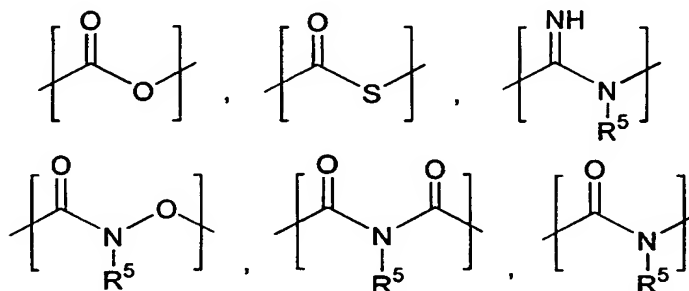
- wherein R-R<sup>4</sup> comprise groups selected from the group consisting of H, C<sub>1</sub>-C<sub>12</sub> alkyl, C<sub>6</sub>-C<sub>18</sub> aryl, C<sub>7</sub>-C<sub>18</sub> aralkyl, C<sub>6</sub>-C<sub>18</sub> cycloalkyl or any of the group consisting of C<sub>1</sub>-C<sub>12</sub> alkyl, C<sub>6</sub>-C<sub>18</sub> aryl, C<sub>7</sub>-C<sub>18</sub> aralkyl, C<sub>6</sub>-C<sub>18</sub> cycloalkyl substituted, within the carbon chain or appended thereto, with one or more heteroatoms; R and R<sup>2</sup> or R and R<sup>4</sup> or R and R<sup>1</sup> or R<sup>2</sup> and R<sup>3</sup> may be joined so that with the carbon atom(s) to which they are attached they together form a saturated, partially unsaturated or unsaturated ring system respectively, may have a pendent group which may incorporate a linker unit, (for example a peptide linkage or a unit having the structure (I); A comprises a proton donating moiety selected from the group consisting of

20



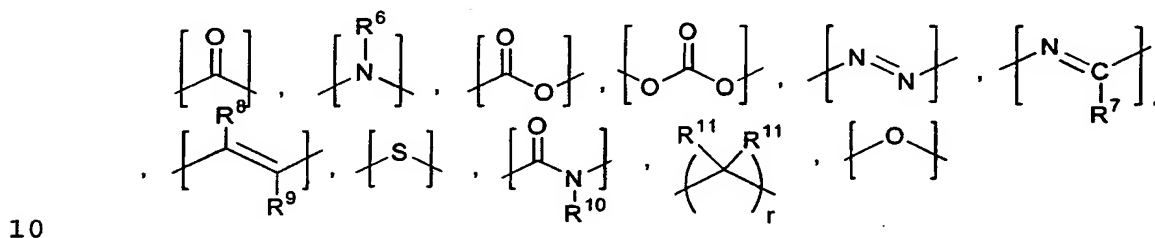
- 25 B comprises a hydrolytically labile group and is selected from the group consisting of

30



wherein each  $R^5$  is individually selected from the group consisting of H,  $C_1$ - $C_{12}$  alkyl,  $C_6$ - $C_{18}$  aryl,  $C_7$ - $C_{18}$  aralkyl,  $C_6$ - $C_{18}$  cycloalkyl; wherein groups A and B are in a cis-configuration about bond  $C_a$ - $C_b$ ; m is an integer of 0 to 100; n, p and q are each an integer of 0 or 1; Q comprises 1 or more structures

5 selected from the group consisting of



wherein  $R^6$ - $R^{11}$  are individually selected from the same group as defined for group R above and r is an integer between 1 and 5000, and wherein the other components of the polymeric backbone may be other groups having the structure (I), peptide units or degradable polymeric, oligomeric or monomeric units.

2. A polymer according to claim 1, wherein  $C_a$ - $C_b$  is a double bond and p and q are each 0.

3. A polymer according to claim 1 or 2, wherein R,  $R^2$  and  $R^3$  are selected from the group consisting of hydrogen, methyl, ethyl or propyl, preferably hydrogen.

4. A polymer according to any preceding claim, wherein A is a carboxylic acid group.

5. A polymer according to any preceding claim, wherein B comprises an amide bond.

6. A polymer according to any preceding claim, wherein Q comprises a carbonyl functionality.

7. A polymer according to any preceding claim, wherein the polymeric backbone additionally comprises polymers selected from the group consisting of acrylic polymers, alkylene polymers, urethane polymers, amide polymers (including polypeptides), polysaccharides and ester polymers.

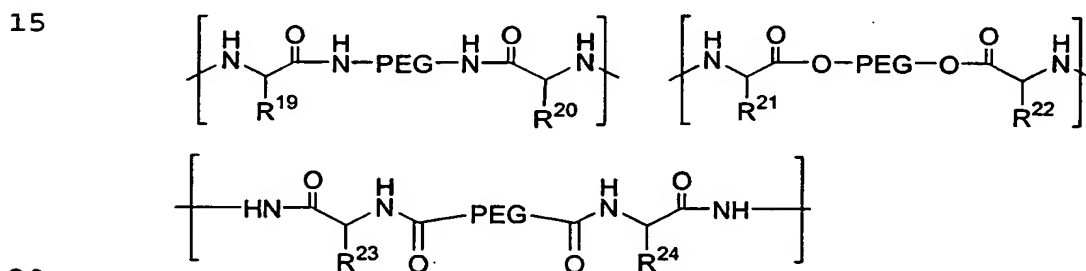
8. A polymer according to any preceding claim, wherein the polymeric backbone comprises polymers selected from the group consisting of derivatised polyethyleneglycol and copolymers of

Sub  
A1

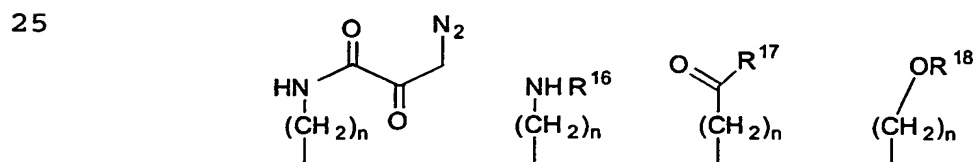
wherein n is an integer of 0-100, R<sup>15</sup> is selected from the group consisting of hydrogen and C<sub>1</sub>-C<sub>6</sub> alkyl, R<sup>16</sup> to R<sup>18</sup> are individually selected from the group

consisting of H, C<sub>1</sub>-C<sub>12</sub> alkyl, C<sub>1</sub>-C<sub>12</sub> alkenyl, C<sub>6</sub>-C<sub>18</sub> aryl, C<sub>7</sub>-C<sub>18</sub> aralkyl, C<sub>5</sub>-C<sub>18</sub> cycloalkyl or is selected from the group consisting of C<sub>1</sub>-C<sub>12</sub> alkyl, C<sub>1</sub>-C<sub>12</sub> alkenyl, C<sub>6</sub>-C<sub>18</sub> aryl, C<sub>7</sub>-C<sub>18</sub> aralkyl, C<sub>6</sub>-C<sub>18</sub> cycloalkyl substituted, within the carbon chain or appended thereto, with one or more heteroatoms, a pendent group comprising a linker unit, for example a peptide linkage or a unit having the structure (I) or a leaving group; R<sup>13</sup> is selected from the group consisting of H, C<sub>1</sub>-C<sub>12</sub> alkyl, C<sub>1</sub>-C<sub>12</sub> alkenyl, C<sub>6</sub>-C<sub>18</sub> aryl, C<sub>7</sub>-C<sub>18</sub> aralkyl, C<sub>5</sub>-C<sub>18</sub> cycloalkyl or is selected from the group consisting of C<sub>1</sub>-C<sub>12</sub> alkyl, C<sub>1</sub>-C<sub>12</sub> alkenyl, C<sub>6</sub>-C<sub>18</sub> aryl, C<sub>7</sub>-C<sub>18</sub> aralkyl, C<sub>6</sub>-C<sub>18</sub> cycloalkyl substituted, within the carbon chain or appended thereto, with one or more heteroatoms, R<sup>13</sup> optionally incorporating a linker unit, for example a peptide linkage or a unit having the structure (I).

10. A polymer according to claim 9, wherein L comprises amine derivatised polyethyleneglycol, most preferably a structure selected from the group consisting of



wherein PEG is polyethyleneglycol, R<sup>19</sup>-R<sup>24</sup> optionally incorporates a pendent group comprising a cleavable linker unit, and may additionally comprise groups individually selected from the same groups as defined for R or may comprise a structure selected from the group consisting of



wherein n and R<sup>16</sup> to R<sup>18</sup> and R<sup>16</sup> to R<sup>18</sup> are as defined in claim 9.

11. A polymer according to claim 9 or 10, wherein s is an integer of 1 to 10, preferably 1.

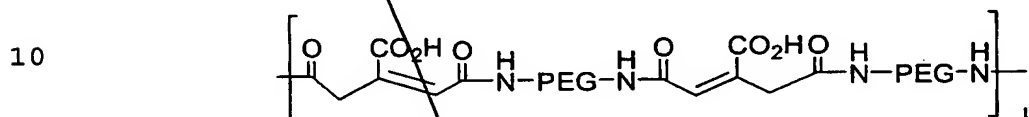
12. A polymer according to claim 9, 10 or 11, wherein at least one of R<sup>14</sup>

to R<sup>24</sup> incorporates a cleavable bond, preferably a group (I) or one or more peptide bonds.

13. A polymer according to any preceding claim, wherein the polymer is conjugated to a bioactive agent, preferably an anti cancer agent, most preferably, doxorubicin, daunomycin or taxol.

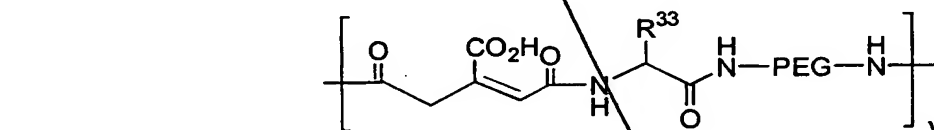
14. A polymer according to any preceding claim, wherein the molecular weight is in the range 0.5kDa-400kDa.

15. A polymer according to any preceding claim, having the structure



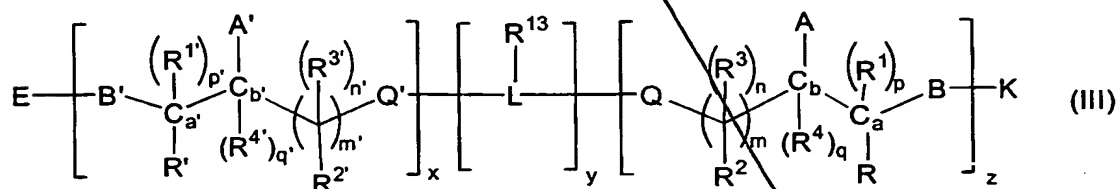
wherein PEG is a polyethylene glycol group, or derivative thereof, having a molecular weight in the range 500 Da-100kDa and u is an integer in the range of 1-10000.

16. A polymer according to any of claims 1 to 14, having the structure



wherein PEG is a polyethylene glycol group having a molecular weight in the range 500 Da-100kDa or derivative thereof, and u is an integer in the range of 1-10000.

17. A prepolymer comprising the structure



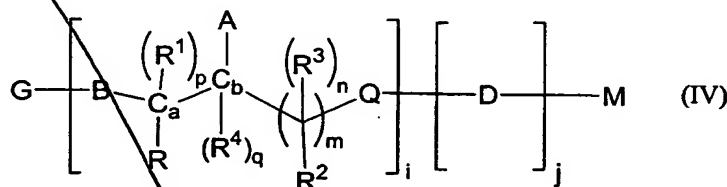
wherein A, B, Q, R<sup>3</sup>, m, n, p and q are as defined in any preceding claim; R<sup>13</sup> and L are as defined in any of claims 9 to 16; A', B', Q', R<sup>1</sup>-R<sup>4</sup>, m', n', p', and q' are selected from the groups as defined for A, B, Q, R<sup>1</sup>-R<sup>4</sup>, m, n, p and q respectively; E and K are selected from the group consisting of hydrogen,

an activating group or a protecting group and may be the same or different; z is an integer of 1 to 100, y is an integer of 0 to 10 and x is an integer of 0 to 100.

18. A prepolymer according to claim 17, wherein z is 1, y is 1 and x is 1.

5  
SA5  
A32  
19. A prepolymer according to claim 17 or 18, wherein B and B' comprise a carboxyl group and E and K are selected from the group consisting of hydrogen, N-succinimidyl pentachlorophenyl, pentafluorophenyl, para-nitrophenyl, dinitrophenyl, N-phthalimido, N-norbornyl, cyanomethyl, pyridyl, trichlorotriazine, 5-chloroquinoline, preferably hydrogen or N-succinimidyl.

10  
20. A prepolymer comprising the structure (IV)



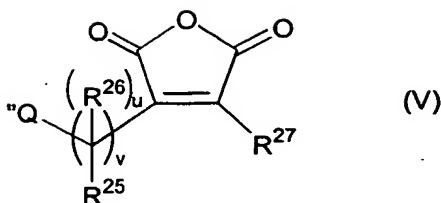
wherein A, B, Q, R-R<sup>4</sup>, m, n, p and q are as defined in any preceding claim; D is as defined in any of claims 9 to 16; G and M are selected from the group consisting of hydrogen, an activating group or a protecting group, i and j are integers of 1 to 10.

20  
21. A prepolymer according to claim 20, wherein i is 1 and j is 1.

SA4  
22. A prepolymer according to claim 20 or 21, wherein B and D comprise carboxylic acid groups and G and M are selected from the group consisting of hydrogen, N-succinimidyl pentachlorophenyl, pentafluorophenyl, para-nitrophenyl, dinitrophenyl, N-phthalimido, N-norbornyl, cyanomethyl, pyridyl, trichlorotriazine, 5-chloroquinoline, preferably hydrogen or N-succinimidyl.

23. A process for preparing a polymer, copolymer or prepolymer comprising reacting at least one compound having the structure (V)

38



5

wherein  $R^{25}$ ,  $R^{26}$  and  $R^{27}$  are selected from the group as defined for R;  $Q$  is selected from the group consisting of carboxylic acid, primary or secondary amine carbonyl;  $u$  is an integer of 0 or 1,  $v$  is an integer of 1 to 100,  $R^{27}$  and  $R^{25}$  may be attached to form part of a  $C_3 - C_{12}$  ring system which may have more than one unsaturated bond and may be aromatic; with at least one compound selected from the group consisting of J and  $R^{13}LNHR^{28}$ , wherein L and  $R^{13}$  groups are as defined above and  $R^{28}$  is selected from the same group as defined for R and may be the same or different, J is a compound having at least one primary or secondary amine and a carboxylic acid group and a pendent group incorporating a cleavable bond.

15

24. A method of selectively degrading a polymer comprising the steps of:  
a) introducing a polymer as comprising a structure (I) or (II) as defined in any preceding claim, to an environment having a pH of less than 6.5,

20

b) cleaving said polymer.

25. A method for releasing a bioactive agent comprising the steps of

25

a) introducing a conjugate comprising a structure (I) or (II) as defined in any preceding claim, and a bioactive agent to an environment having a pH of less than 6.5,

c) cleaving the bioactive agent from the linker group by acid or enzymic hydrolysis,

d) optionally additionally cleaving the polymer by acid or enzymic hydrolysis.

30

26. A composition comprising at least one polymer as defined in any of claims 1 to 16 and a carrier.

27. A composition comprising at least one polymer as defined in any of claims 1 to 16 and a pharmaceutically acceptable excipient.

28. Use of a polymer as defined in any of claims 1 to 16 as a

